

金型管理表 [丸型]

(株)中越工業

11.00	12.00	13.00	14.00	15.00	16.00	17.00	18.00	19.00	20.00
11.01	12.02	13.02	14.02	15.01	16.02	17.04	18.05	19.02	20.05
11.03	12.03	13.05	14.03	15.03	16.04	17.30	18.10	19.07	20.10
11.10	12.04	13.20	14.07	15.05	16.20	17.50	18.15	19.50	20.50
11.13	12.05	13.50	14.09	15.20	16.30	17.80	18.20		
11.30	12.10		14.20	15.30	16.50		18.50		
11.40	12.15		14.30	15.50					
11.50	12.20		14.50	15.70					
11.70	12.30								
11.90	12.50								
11.97	12.70								
21.00	22.00	23.00	24.00	25.00	26.00	27.00	28.00	29.00	30.00
21.04	22.03	23.10	24.03	25.50		27.02	28.04		30.05
	22.05		24.05			27.50			30.50
	22.07		24.50						
	22.10								
	22.20								
	22.50								
31.00	40.00	50.00	60.00	70.00	80.00	100.00	114.00		
31.04	40.05	52.00	66.00	73.05					
32.00	42.00	54.00							
32.01	45.00								
32.05	46.20								
33.00	48.00								
33.50									
34.00									
35.00									
35.03									
36.00									
37.00									
38.00									
39.00									

金型管理表 [角型]

(株)中越工業

	2.00	3.00	4.00	5.00	6.00	7.00	8.00	9.00	10.00
	2.20	3.40	4.07	5.03	6.50	7.50	8.10	9.50	10.05
	2.40	3.50	4.10	5.10		7.55	8.50		10.30
	2.50		4.20	5.20					10.50
			4.40	5.50					10.60
			4.50	5.60					
11.00	12.00	13.00	14.00	15.00	16.00	17.00	18.00	20.00	30.00
11.50	12.20	13.50	14.30			17.10		21.00	31.30
	12.50							22.00	31.50
								25.00	35.00
								26.00	37.00
									40.00
									50.00

金型角度 45°

3.00	4.00	5.00	7.07	8.00	10.0	12.5			
		5.50		8.50					

R付き

4.01	角R0.5付								
6.01	角R0.5付								
12.00	角1R付								
16.00	角1R付								
19.00	角1R付								

金型管理表〔長丸型〕

株 中越工業

4.0 x 6.0	4.4 x 14.0	5.0 x 6.0	6.0 x 7.0	8.0 x 12.0	11.0 x 16.0
4.0 x 6.5	4.5 x 5.5	5.0 x 7.0	6.0 x 8.0	8.0 x 14.0	11.7 x 16.5
4.0 x 8.0	4.5 x 6.0	5.0 x 8.0	6.0 x 9.5	8.0 x 15.0	11.8 x 36.8
4.0 x 10.0	4.5 x 6.5	5.0 x 9.0	6.0 x 10.0	8.0 x 16.0	
4.0 x 40.0	4.5 x 7.0	5.0 x 10.0	6.0 x 12.0	8.0 x 20.0	12.03 x 20.0
4.01 x 5.0	4.5 x 7.5	5.0 x 12.0	6.0 x 16.0	8.01 x 25.0	12.4 x 31.4
4.01 x 6.0	4.5 x 8.0	5.0 x 15.0	6.0 x 18.0	8.02 x 9.0	12.51 x 13.5
4.01 x 8.0	4.5 x 8.5	5.0 x 20.0	6.01 x 8.0	8.03 x 10.0	
4.01 x 9.0	4.5 x 9.0	5.0 x 25.0	6.01 x 10.0	8.03 x 10.5	14.0 x 22.0
4.01 x 24.0	4.5 x 10.0	5.0 x 27.0	6.02 x 12.0	8.03 x 20.0	
4.02 x 5.0	4.5 x 10.5	5.0 x 30.0	6.03 x 6.0	8.07 x 10.0	16.07 x 18.0
4.02 x 5.6	4.5 x 12.0	5.0 x 40.0	6.03 x 8.0	8.07 x 12.0	16.15 x 18.15
4.02 x 6.0	4.5 x 16.0	5.0 x 44.0	6.03 x 9.0	8.1 x 11.0	
4.02 x 7.0	4.6 x 8.0	5.01 x 6.0	6.04 x 12.0		4.05 x 58.55
4.03 x 6.0	4.6 x 6.6	5.02 x 6.0	6.07 x 8.0		
4.03 x 8.0	4.6 x 8.0	5.02 x 7.0	6.07 x 20.0	9.0 x 11.5	
4.03 x 9.0	4.6 x 11.6	5.02 x 8.0	6.1 x 9.0	9.2 x 14.0	
4.03 x 10.0	4.63 x 6.6	5.02 x 11.0	6.1 x 10.0		
4.03 x 12.0	4.8 x 5.5	5.03 x 6.0	6.1 x 16.0		
4.03 x 14.0	4.8 x 6.0	5.03 x 6.03	6.1 x 18.1	10.0 x 15.0	
4.04 x 7.0	4.8 x 9.0	5.04 x 8.0	6.15 x 7.0	10.0 x 20.0	
4.05 x 4.8	4.8 x 10.0	5.07 x 10.0	6.2 x 15.0	10.01 x 14.0	
4.05 x 6.0	4.8 x 12.0	5.07 x 16.0	6.5 x 8.0	10.03 x 14.0	
4.05 x 7.0	4.8 x 13.0	5.1 x 27.6	6.5 x 9.6	10.03 x 25.0	
4.05 x 8.0	4.8 x 15.0	5.1 x 30.0	6.5 x 10.0	10.04 x 15.0	
4.05 x 10.0		5.15 x 10.1	6.5 x 11.0	10.05 x 10.25	
4.07 x 6.0		5.15 x 11.1		10.3 x 14.0	
4.07 x 7.0		5.15 x 20.0	7.0 x 9.0		
4.07 x 8.0		5.2 x 7.2	7.0 x 10.0		
4.1 x 5.0		5.2 x 8.0	7.0 x 12.0		
4.1 x 5.5		5.21 x 12.2	7.0 x 13.0		
4.1 x 6.0		5.3 x 10.3	7.0 x 14.0		
4.1 x 8.1		5.5 x 6.5	7.0 x 32.0		
4.1 x 9.0		5.5 x 7.0	7.04 x 12.0		
4.1 x 10.0		5.5 x 7.5	7.04 x 13.0		
4.13 x 5.0		5.5 x 8.0	7.05 x 12.0		
4.13 x 10.0		5.5 x 8.5	7.05 x 13.0		
4.15 x 4.8		5.5 x 10.0	7.2 x 20.0		
4.2 x 5.1		5.5 x 11.5	7.43 x 10.6		
4.2 x 6.0		5.5 x 12.0	7.65 x 18.0		
4.2 x 6.2		5.6 x 8.0		4.0 x 6.0	45°
4.2 x 7.0		5.6 x 15.6		4.0 x 6.0	135°
4.2 x 8.0				18.0 x 32.0	93°
4.2 x 15.0				18.0 x 32.0	97.09°
4.4 x 10.0				6.03 x 32.0	120°

金型管理表 [SD WD] 株 中越工業

SD		WD		
4.5 × 5.01		2.02 × 2.2	13.2 × 15.0	21.3 × 22.7
			13.4 × 16.0	22.05 × 25.05
4.55 × 5.04		2.03 × 2.8	13.5 × 16.0	23.4 × 24.4
			13.8 × 16.3	
4.56 × 5.02		3.05 × 3.5		
			14.0 × 16.0	
4.57 × 6.05		3.1 × 3.6	14.0 × 16.02	
			14.0 × 22.0	
5.1 × 6.0		3.5 × 5.0	14.3 × 16.3	
			14.6 × 16.8	
5.55 × 6.04		5.03 × 6.03	14.6 × 16.0	
		5.1 × 9.85	14.8 × 16.3	
5.75 × 6.1		5.4 × 7.0		
		5.5 × 7.2	15.9 × 14.0	
6.6 × 6.0		5.65 × 7.5		
			16.0 × 18.0	
7.03 × 8.03		7.2 × 6.2	16.0 × 19.2	
		7.77 × 9.67	16.05 × 19.5	
8.7 × 9.03			16.1 × 19.1	
		8.03 × 9.03	16.2 × 19.4	
10.35 × 11.35		8.8 × 9.5	16.5 × 19.5	
		8.87 × 10.03	16.5 × 20.0	
11.1 × 12.04				
		9.8 × 11.35	18.0 × 15.0	
12.0 × 12.7		9.85 × 11.1		
		9.95 × 12.2		
12.0 × 13.0				
		10.1 × 12.03		
12.1 × 12.8		11.2 × 10.0		
		11.3 × 12.3		
14.1 × 15.1		11.3 × 13.0		
		11.7 × 12.8		
14.5 × 16.0		11.8 × 12.7		
		11.8 × 13.2		
15.25 × 16.1				
		12.0 × 13.4		
16.75 × 18.5		12.4 × 10.15		
17.0 × 18.5				
18.01 × 19.01				

